

Tooling Hole Requirements

- Two 4mm (0.158") unplated holes as per drawing
- The longer side of panel should rest on bottom rail
- No thru-hole plating on any of the tooling holes
- No solder mask around any of the tooling holes
- Tooling holes are commonly placed on bottom rail where border exists or can be placed in actual PCB if room permits and conditions met
- Tooling holes are to be positioned on the border that contains the origin of the XY placement data
- Locate the first tooling hole 5mm from bottom/right corner as per the drawing
- Second tooling hole is a slot as per diagram
- Place second tooling hole along the bottom rail. Pick the largest distance you can fit on the board from the list below. Do not exceed the max. (Horizontal placement not that critical)
- Third tooling hole and fourth tooling slot are mirror position to first and second tooling hole.

- 50mm, 2.0" (min)	100mm, 4.0"	150mm, 6.0"	
- 200mm, 8.0"	250mm, 10.0"	300mm, 12.0"	350mm, 14.0" (max)

